

Contact Customer Service	Americas	EMEA	Asia Pacific
Adhesives	<p>North America Existing Hexion customers +1 866 4HEXION (443-9466) phone +1 877 4HEXION (443-9466) fax 4orders@hexion.com</p> <p>All other Inquiries +1 888 4HEXION (443 9466) 4information@hexion.com</p> <p>Brazil +55 114617 8233</p>	<p>Europe +44 191 587 6916 phone +44 191 587 0052 fax</p>	<p>China +86 21 2329 5200</p> <p>Australia +61 3 93688900</p>
<p>Coating Resins (Epoxy Coating Resins contact below) (UV Fiber Optic Coating Resins contact below)</p>	<p>North America Existing Hexion customers +1 866 4HEXION (443-9466) phone +1 877 4HEXION (443-9466) fax 4orders@hexion.com</p> <p>All other Inquiries +1 888 4HEXION (443 9466) 4information@hexion.com</p> <p>Technical Service +1 888 243 8698</p>	<p>+31 10 295 4005 phone +31 10 295 4099 fax</p>	
Composite Resins	<p>North America Existing Hexion customers +1 866 4HEXION (443-9466) phone +1 877 4HEXION (443-9466) fax 4orders@hexion.com</p> <p>All other Inquiries +1 888 4HEXION (443 9466) 4information@hexion.com</p>		

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Epoxy Resins, Curing Agents and Modifiers	<p>North America Existing Hexion customers +1 866 4HEXION (443-9466) phone +1 877 4HEXION (443-9466) fax 4orders@hexion.com</p> <p>Mexico, Central and South America Existing Hexion Customers + 1 614 986 2498 phone + 1 614 986 2496 fax 4orders@hexion.com</p> <p>All other Inquiries +1 888 4HEXION (443 9466) 4information@hexion.com</p>	<p>Belgium, Netherlands, Germany, Austria, Switzerland + 31 10 295 4001 phone + 31 10 295 4098 fax + 31 10 295 4099 fax</p> <p>Italy, Spain, Portugal, France, United Kingdom, Ireland, Scandinavia + 31 10 295 4002 phone + 31 10 295 4098 fax + 31 10 295 4099 fax</p> <p>Export: Turkey, Middle East, Greece, India, Africa + 31 10 295 4003 phone + 31 10 295 4098 fax + 31 10 295 4099 fax</p> <p>Dubai, Middle East, India + 971 4 8871710 phone + 971 4 8871720 fax</p>	<p>Asia Pacific + 86 21 2329 5211 phone + 86 21 2329 5215 phone + 86 5396 6080 fax</p> <p>Korea + 86 21 2329 5211 phone + 86 21 2329 5215 phone + 86 21 5396 6080 fax</p>
Formaldehyde and Derivatives	<p>North America Existing Hexion customers +1 866 4HEXION (443-9466) phone +1 877 4HEXION (443-9466) fax 4orders@hexion.com</p> <p>All other Inquiries +1 888 4HEXION (443 9466) 4information@hexion.com</p> <p>Brazil +55 41 3212 1666</p>	+ 44 191 587 6911	<p>Asia + 60 3 2693 4749</p> <p>Australia + 61 3 93688900</p>
Foundry Resins	<p>North America + 1 630 575 5700</p> <p>Brazil + 55 114617 8233</p>		<p>Australia + 61 3 93688900</p>

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Ink Resins, Vehicles and Additives	<p>North America Existing Hexion customers +1 866 4HEXION (443-9466) phone +1 877 4HEXION (443-9466) fax 4orders@hexion.com</p> <p>Mexico, Central and South America Existing Hexion Customers + 1 614 986 2498 phone + 1 614 986 2496 fax 4orders@hexion.com</p> <p>All other Inquiries +1 888 4HEXION (443 9466) 4information@hexion.com</p>	<p>+ 32 3570 9494 phone + 32 3570 9490 fax</p>	<p>China +86 21 2329 5221</p> <p>Singapore + 65 6735 3683 phone + 65 6737 4656 fax</p> <p>Japan +81 3 5297 3148 phone +81 3 5297 3149 fax</p> <p>New Zealand + 64 7 5727089</p>
Molding Compounds		<p>Germany + 49 2374 925203 phone + 49 2374 925409 fax</p> <p>Czech Republik + 42 46 682 4526 phone + 42 46-6824459 fax</p> <p>Finland + 358 13-6804200 phone + 358 13-6804220 fax</p> <p>Italy + 39 0331 1630100 phone + 39 0331 376296 fax 4orders.eu@hexion.com</p>	<p>+ 852 25 26 61 41 phone + 852 28 45 91 67 fax</p>

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Mortar Chemicals	<p>North America Existing Hexion customers +1 866 4HEXION (443-9466) phone +1 877 4HEXION (443-9466) fax 4orders@hexion.com</p> <p>All other Inquiries +1 888 4HEXION (443 9466) 4information@hexion.com</p> <p>Technical Service +1 888 243 8698</p>	<p>Belgium +32 3570 9494 phone +32 3570 9490 fax</p> <p>Czech Republik Customer Service + 420 352 614 853 phone + 420 352 614 857 fax Technical Service + 420 352 614 111 phone + 420 352 623 079 fax</p> <p>Germany +31 10 295 4005 phone +31 10 295 4099 fax</p> <p>Italy +39 0172 658257 phone +39 0172 658309 fax</p> <p>Sweden +46 31 746 6611 phone +46 31 746 6680 fax</p>	<p>Australia +61 0 3 9895 6666</p>
Oilfield Proppants	<p>+ 1 800 626 2116 phone + 1 866 959 2899 fax otg.customerservice@hexion.com</p>	<p>+ 1 800 626 2116 phone + 1 866 959 2899 fax otg.customerservice@hexion.com</p>	<p>+ 1 800 626 2116 phone + 1 866 959 2899 fax otg.customerservice@hexion.com</p>
Phenolic and Amino Resins	<p>North America Existing Hexion customers +1 866 4HEXION (443-9466) phone +1 877 4HEXION (443-9466) fax 4orders@hexion.com</p> <p>All other Inquiries +1 888 4HEXION (443 9466) 4information@hexion.com</p> <p>Latin America + 55 41 212 1666 Brazil</p>	<p>United Kingdom + 44 0845 3109038 phone + 44 0845 3109035 fax</p> <p>Germany + 49 2374 925203 phone + 49 2374 925409 fax</p>	<p>China + 86 21 2329 5200</p> <p>Australia +61 3 93688900</p>
Soaps for Rubber & Pigment Manufacturing		<p>+ 31 43 3525 337 phone + 31 43 3525 319 fax</p>	

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Tackifier and Adhesive Resins	<p>North America Existing Hexion customers +1 866 4HEXION (443-9466) phone +1 877 4HEXION (443-9466) fax 4orders@hexion.com</p> <p>Mexico, Central and South America Existing Hexion Customers + 1 614 986 2498 phone + 1 614 986 2496 fax 4orders@hexion.com</p> <p>All other Inquiries +1 888 4HEXION (443 9466) 4information@hexion.com</p>	<p>+ 31 43 3525 337 phone + 31 43 3525 319 fax</p>	
Textile and Nonwoven Resins	<p>North America Existing Hexion customers +1 866 4HEXION (443-9466) phone +1 877 4HEXION (443-9466) fax 4orders@hexion.com</p> <p>All other Inquiries +1 888 4HEXION (443 9466) 4information@hexion.com</p>	<p>+ 1 864 253 8264.</p>	<p>Taiwan +886 2 2346 5755</p> <p>Australia +61 3 93688900</p>
UV Fiber Optic Coatings			<p>China + 86 21 5813 9702 phone + 86 21 5813 9890 fax</p>
Wax Emulsions	<p>North America Existing Hexion customers +1 866 4HEXION (443-9466) phone +1 877 4HEXION (443-9466) fax 4orders@hexion.com</p> <p>All other Inquiries +1 888 4HEXION (443 9466) 4information@hexion.com</p> <p>Latin America + 55 41 212 1600</p>	<p>Europe + 31 10 295 4000</p>	<p>China + 86 548 518 0592</p> <p>Australia +61 3 93688900</p>

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