Starting Formulation

SF 5010
Epoxy Grout
EPI-REZ™ Resin WD-512 / EPIKURE™ Curing Agent 3055

<table>
<thead>
<tr>
<th>Formula</th>
<th>Material</th>
<th>Supplier</th>
<th>Grams</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>EPI-REZ Resin WD-512</td>
<td>Hexion</td>
<td>100</td>
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<tr>
<td></td>
<td>EPIKURE Curing Agent 3055</td>
<td>Hexion</td>
<td>55</td>
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<tr>
<td></td>
<td>Calcium Carbonate</td>
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<tr>
<td></td>
<td>TiO2</td>
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<td>150</td>
</tr>
<tr>
<td></td>
<td>Pulverized Silica</td>
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<td>200</td>
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<tr>
<td></td>
<td>H2O</td>
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<td>150</td>
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<tr>
<td></td>
<td><strong>Total Formulation</strong></td>
<td></td>
<td><strong>880</strong></td>
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Mixing Instructions
Blend all dry fillers. Add water to form a slurry. To this slurry add the resin portion of the compound. A stable blend is produced. No changed has been noted in this blend after one month at room temperature in a tightly closed container. A stable two package system can be used in this manner.

A thick creamy consistency is obtained with this compound, both in the resin filler portion and also after the addition of the curing agent.

Water cleanup is easily done with soap and water or water alone.

Storage
Recommendations regarding storage conditions can be obtained by visiting our web site [www.hexion.com](http://www.hexion.com).

General Information
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Safety, Storage & Handling
Please refer to the MSDS for the most current Safety and Handling information.

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