## Starting Formulation

### SF 1601
Clear Glazing Enamel for Masonry
EPI-REZ™ Resin 3520-WY-55 / EPIKURE™ Curing Agent 8537-WY-60

<table>
<thead>
<tr>
<th>Formula</th>
<th>Material</th>
<th>Supplier</th>
<th>Pounds</th>
<th>Gallons</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part A</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>EPI-REZ Resin 3520-WY-55</td>
<td>Hexion</td>
<td>732.1</td>
<td>80.00</td>
<td></td>
</tr>
<tr>
<td>Total Part A</td>
<td></td>
<td>732.1</td>
<td>80.00</td>
<td></td>
</tr>
<tr>
<td>Part B</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>EPIKURE Curing Agent 8537-WY-60</td>
<td>Hexion</td>
<td>118.0</td>
<td>13.06</td>
<td></td>
</tr>
<tr>
<td>Acrysol A-1/AMP 96 Solution</td>
<td>See below</td>
<td>2.0</td>
<td>24</td>
<td></td>
</tr>
<tr>
<td>Troy Q-148 Deosamer</td>
<td>Troy Chemicals</td>
<td>4.0</td>
<td>48</td>
<td></td>
</tr>
<tr>
<td>Water</td>
<td></td>
<td>52.2</td>
<td>6.22</td>
<td></td>
</tr>
<tr>
<td>Total Part B</td>
<td></td>
<td>175.2</td>
<td>20.00</td>
<td></td>
</tr>
<tr>
<td>Total Part A &amp; B</td>
<td></td>
<td>907.3</td>
<td>100.00</td>
<td></td>
</tr>
</tbody>
</table>

**Mixing Instructions**

<table>
<thead>
<tr>
<th></th>
<th>Pounds</th>
<th>Gallons</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part A</td>
<td>732.1</td>
<td>80.00</td>
</tr>
<tr>
<td>Part B</td>
<td>175.2</td>
<td>20.00</td>
</tr>
<tr>
<td>Part A + B</td>
<td>907.3</td>
<td>100.00</td>
</tr>
</tbody>
</table>

**Typical Formulation Table 1 / Formulation Properties**

<table>
<thead>
<tr>
<th>Properties</th>
<th>Units</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mix ratio Part A : Part B</td>
<td></td>
<td>A : 1</td>
</tr>
</tbody>
</table>

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**Solution Preparation**

Table 2 / Solution Preparation

<table>
<thead>
<tr>
<th></th>
<th>Units</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrysol A-1 (Rohm &amp; Haas Co.)</td>
<td>Parts</td>
<td>288.0</td>
</tr>
<tr>
<td>AMP-05</td>
<td>Parts</td>
<td>67.5</td>
</tr>
</tbody>
</table>

Mix well

**Storage Recommendations**

Storage Recommendations regarding storage conditions can be obtained by visiting our website at [www.hexion.com](http://www.hexion.com).

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