Starting Formulation

SF 2502
Phenolic Clear Bake Coating
EPI-REZ™ Resin 3540-WY-55

<table>
<thead>
<tr>
<th>Formula</th>
<th>Material</th>
<th>Supplier</th>
<th>Pounds</th>
<th>Gallons</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>EPI-REZ Resin 3540-WY-55</td>
<td>Hexion</td>
<td>442.9</td>
<td>48.48</td>
</tr>
<tr>
<td></td>
<td>Water</td>
<td></td>
<td>115.5</td>
<td>13.87</td>
</tr>
</tbody>
</table>

Premix and add slowly under agitation:

Methylon 75108 | Occidental Chemical Corp., Durez Div. | 162.5  | 16.75   |
BUTYL OXITOL™ Glycol Ether | | 48.8  | 6.50    |
n-Butyl Alcohol | Shell Chemical Company | 43.9  | 6.50    |
Nacure XP333 | King Industries | 58.1  | 7.90    |

Total Formulation | 871.7  | 100.00 |

Typical Film Properties

Table 2 / Typical Film Properties¹

<table>
<thead>
<tr>
<th>Units</th>
<th>Bonderite</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dry Film Thickness</td>
<td>mils</td>
</tr>
<tr>
<td>Reverse Impact,</td>
<td>in•lbs</td>
</tr>
<tr>
<td>MEK Resistance Double Rubs</td>
<td></td>
</tr>
<tr>
<td>Pencil Hardness</td>
<td>9H</td>
</tr>
</tbody>
</table>

¹ Baked 15 minutes at 450 °F

General Information

These are starting formulations and are not proven in the user’s particular application but are simply meant to demonstrate the efficacy of the products and to assist in the development of the user’s own formulation. It is the user’s responsibility to fully-test and qualify the formulation, along with the ingredients, methods, applications or equipment identified herein (“Information”), by the user’s knowledgeable formulator or scientist, and to determine the appropriate use conditions and legal restrictions, prior to use of any Information.

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