Starting Formulation

SF 5011
Epoxy Tile Cement
EPI-REZ™ Resin WD-512 / EPIKURE™ Curing Agent 3055

Starting Formulation

<table>
<thead>
<tr>
<th>Formula</th>
<th>Material</th>
<th>Supplier</th>
<th>Grams</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>EPI-REZ Resin WD-512</td>
<td>Hexion</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>EPIKURE Curing Agent 3055</td>
<td>Hexion</td>
<td>55</td>
</tr>
<tr>
<td></td>
<td>Calcium Carbonate</td>
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<td>115</td>
</tr>
<tr>
<td></td>
<td>TiO2</td>
<td></td>
<td>75</td>
</tr>
<tr>
<td></td>
<td>Pulverized Silica</td>
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<td>100</td>
</tr>
<tr>
<td></td>
<td>H2O</td>
<td></td>
<td>75</td>
</tr>
</tbody>
</table>

Total Formulation: 520 grams

Mixing Instructions
Blend all dry filler. Add water to form a slurry. To this slurry add the resin portion of the compound. A stable "A" component is produced in this way. The "B" portion or curing agent is packaged alone. A very stable two-package system is thus obtained. Stability of the "A" portion has shown no change after one month at room temperature in a tightly closed container.

Water cleanup is easily done with soap and water or water alone.

Storage
Recommendations regarding storage conditions can be obtained by visiting our web site at www.hexion.com

General Information
These are starting formulations and are not proven in the user’s particular application but are simply meant to demonstrate the efficacy of the products and to assist in the development of the user’s own formulation. It is the user’s responsibility to fully-test and qualify the formulation, along with the ingredients, methods, applications or equipment identified herein ("Information"), by the user’s knowledgeable formulator or scientist, and to determine the appropriate use conditions and legal restrictions, prior to use of any Information.

Safety, Storage & Handling
Please refer to the MSDS for the most current Safety and Handling information.

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Contact Information
For product prices, availability, or order placement, please contact customer service:

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Page 1 of 2