Starting Formulation

SF 5011

Epoxy Tile Cement

EPI-REZ™ Resin WD-512 / EPIKURE™ Curing Agent 3055

<table>
<thead>
<tr>
<th>Material</th>
<th>Supplier</th>
<th>Grams</th>
</tr>
</thead>
<tbody>
<tr>
<td>EPI-REZ Resin WD-512</td>
<td>Hexion</td>
<td>100</td>
</tr>
<tr>
<td>EPIKURE Curing Agent 3055</td>
<td>Hexion</td>
<td>55</td>
</tr>
<tr>
<td>Calcium Carbonate</td>
<td></td>
<td>115</td>
</tr>
<tr>
<td>TiO2</td>
<td></td>
<td>75</td>
</tr>
<tr>
<td>Pulverized Silica</td>
<td></td>
<td>100</td>
</tr>
<tr>
<td>H2O</td>
<td></td>
<td>75</td>
</tr>
<tr>
<td><strong>Total Formulation</strong></td>
<td></td>
<td>520</td>
</tr>
</tbody>
</table>

Mixing Instructions

Blend all dry filler. Add water to form a slurry. To this slurry add the resin portion of the compound. A stable “A” component is produced in this way. The “B” portion or curing agent is packaged alone. A very stable two-package system is thus obtained. Stability of the “A” portion has shown no change after one month at room temperature in a tightly closed container.

Water cleanup is easily done with soap and water or water alone.

Storage

Recommendations regarding storage conditions can be obtained by visiting our web site at www.hexion.com

General Information

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Safety, Storage & Handling

Please refer to the MSDS for the most current Safety and Handling information.

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Contact Information

For product prices, availability, or order placement, please contact customer service:

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