Starting Formulation

SF 5011
Epoxy Tile Cement
EPI-REZ™ Resin WD-512 / EPIKURE™ Curing Agent 3055

<table>
<thead>
<tr>
<th>Formula</th>
<th>Material</th>
<th>Supplier</th>
<th>Grams</th>
</tr>
</thead>
<tbody>
<tr>
<td>EPI-REZ Resin WD-512</td>
<td>Hexion</td>
<td></td>
<td>100</td>
</tr>
<tr>
<td>EPIKURE Curing Agent 3055</td>
<td>Hexion</td>
<td></td>
<td>55</td>
</tr>
<tr>
<td>Calcium Carbonate</td>
<td></td>
<td></td>
<td>115</td>
</tr>
<tr>
<td>TiO2</td>
<td></td>
<td></td>
<td>75</td>
</tr>
<tr>
<td>Pulverized Silica</td>
<td></td>
<td></td>
<td>100</td>
</tr>
<tr>
<td>H2O</td>
<td></td>
<td></td>
<td>75</td>
</tr>
</tbody>
</table>

Total Formulation: 520 grams

Mixing Instructions
Blend all dry filler. Add water to form a slurry. To this slurry add the resin portion of the compound. A stable “A” component is produced in this way. The “B” portion or curing agent is packaged alone. A very stable two-package system is thus obtained. Stability of the “A” portion has shown no change after one month at room temperature in a tightly closed container.

Water cleanup is easily done with soap and water or water alone.

Storage
Recommendations regarding storage conditions can be obtained by visiting our web site at www.hexion.com

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Safety, Storage & Handling
Please refer to the MSDS for the most current Safety and Handling information.

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