Starting Formulation

SF 1609
Gloss White Enamel
EPON™ Resin 828 / EPIKURE™ Curing Agent 8537-WY-60

<table>
<thead>
<tr>
<th>Formula</th>
<th>Material</th>
<th>Supplier</th>
<th>Pounds</th>
<th>Gallons</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part A</td>
<td>EPON Resin 828</td>
<td>Hexion</td>
<td>125.8</td>
<td>13.04</td>
</tr>
<tr>
<td></td>
<td>Heloxy™ Modifier 8</td>
<td>Hexion</td>
<td>42.0</td>
<td>5.68</td>
</tr>
<tr>
<td></td>
<td>Isopropyl Alcohol</td>
<td></td>
<td>8.4</td>
<td>1.28</td>
</tr>
<tr>
<td></td>
<td><strong>Total Part A</strong></td>
<td></td>
<td>176.2</td>
<td>20.00</td>
</tr>
<tr>
<td>Part B</td>
<td>EPIKURE Curing Agent 8537-WY-60</td>
<td>Hexion</td>
<td>160.0</td>
<td>17.78</td>
</tr>
<tr>
<td></td>
<td>Colloid 640 Defoamer</td>
<td>Rhone-Poulenc, Inc.</td>
<td>4.0</td>
<td>0.50</td>
</tr>
<tr>
<td></td>
<td>Rutile Titanium Dioxide, Kronos 2020</td>
<td>Kronos, Inc.</td>
<td>250.0</td>
<td>7.31</td>
</tr>
<tr>
<td></td>
<td><strong>Disperse to a texture of 7-8 Hegman, then add at reduced speed</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>EPIKURE Curing Agent 8537-WY-60</td>
<td>Hexion</td>
<td>79.0</td>
<td>8.78</td>
</tr>
<tr>
<td></td>
<td>Colloid 640 Defoamer</td>
<td>Rhodia</td>
<td>4.0</td>
<td>0.50</td>
</tr>
<tr>
<td></td>
<td>Water</td>
<td></td>
<td>375.9</td>
<td>45.13</td>
</tr>
<tr>
<td></td>
<td><strong>Total Part B</strong></td>
<td></td>
<td>872.9</td>
<td>80.00</td>
</tr>
<tr>
<td></td>
<td><strong>Total Part A &amp; B</strong></td>
<td></td>
<td>1,049.1</td>
<td>100.00</td>
</tr>
</tbody>
</table>

Mixing Instructions

<table>
<thead>
<tr>
<th></th>
<th>Pounds</th>
<th>Gallons</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part A</td>
<td>176.2</td>
<td>20.00</td>
</tr>
<tr>
<td>Part B</td>
<td>872.9</td>
<td>80.00</td>
</tr>
<tr>
<td>Part A + B</td>
<td>1,049.1</td>
<td>100.00</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Resin Composition</th>
<th>Units</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part A</td>
<td>% solids</td>
<td>54.0</td>
</tr>
<tr>
<td>Part B</td>
<td>% solids</td>
<td>46.0</td>
</tr>
<tr>
<td>Part A + B</td>
<td>% solids</td>
<td>100.0</td>
</tr>
</tbody>
</table>
Typical Formulation Table 1 / Formulation Properties

<table>
<thead>
<tr>
<th>Properties</th>
<th>Units</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mix ratio Part A : Part B</td>
<td>By volume</td>
<td>1 : 4</td>
</tr>
<tr>
<td></td>
<td>By weight</td>
<td>1 : 4.95</td>
</tr>
<tr>
<td>Total weight solids</td>
<td>%</td>
<td>53.5</td>
</tr>
<tr>
<td>Total volume solids</td>
<td>%</td>
<td>40.7</td>
</tr>
<tr>
<td>Pigment volume concentration (PVC)</td>
<td>%</td>
<td>17.9</td>
</tr>
<tr>
<td>Viscosity @ 25°C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Part A</td>
<td>KU</td>
<td>55</td>
</tr>
<tr>
<td>Part B</td>
<td>KU</td>
<td>78</td>
</tr>
<tr>
<td>Part A &amp; B</td>
<td>KU</td>
<td>93</td>
</tr>
</tbody>
</table>

Storage Recommendations regarding storage conditions can be obtained by visiting our web site at www.hexion.com

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