Starting Formulation

SF 1805

Gloss White Enamel

EPI-REZ™ Resin 3520-WY-55 / EPIKURE™ Curing Agent 8536-MY-60

<table>
<thead>
<tr>
<th>Formula</th>
<th>Material</th>
<th>Supplier</th>
<th>Pounds</th>
<th>Gallons</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part A</td>
<td>EPI-REZ Resin 3520-WY-55</td>
<td>Hexion</td>
<td>329.4</td>
<td>36.04</td>
</tr>
<tr>
<td></td>
<td>Michemlube 182 Mar and Slip Agent</td>
<td>Michelman Chemicals, Inc.</td>
<td>27.8</td>
<td>3.33</td>
</tr>
<tr>
<td></td>
<td>DI Water</td>
<td></td>
<td>88.6</td>
<td>10.63</td>
</tr>
<tr>
<td></td>
<td>Total Part A</td>
<td></td>
<td>445.8</td>
<td>50.00</td>
</tr>
<tr>
<td>Part B</td>
<td>EPIKURE Curing Agent 8536-MY-60</td>
<td>Hexion</td>
<td>160.0</td>
<td>19.28</td>
</tr>
<tr>
<td></td>
<td>Deefo PI-4 Concentrate Defoamer</td>
<td>Ultra Additives, Inc.</td>
<td>4.0</td>
<td>0.49</td>
</tr>
<tr>
<td></td>
<td>Rutile Titanium Dioxide, Kronos 2020 or Tronox CR-800</td>
<td>Kronos, Inc.</td>
<td>250.0</td>
<td>7.33</td>
</tr>
<tr>
<td></td>
<td>Kerr-McGee Chemical Co.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>High speed disperse to a texture of 7 ½ + Hegman., then add</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>EPIKURE Curing Agent 8536-MY-60</td>
<td>Hexion</td>
<td>22.5</td>
<td>2.71</td>
</tr>
<tr>
<td></td>
<td>DI Water</td>
<td></td>
<td>168.2</td>
<td>20.19</td>
</tr>
<tr>
<td></td>
<td>Total Part B</td>
<td></td>
<td>604.7</td>
<td>50.00</td>
</tr>
<tr>
<td></td>
<td>Total Part A &amp; B</td>
<td></td>
<td>1050.5</td>
<td>100.0</td>
</tr>
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</table>

Mixing Instructions

<table>
<thead>
<tr>
<th>Pounds</th>
<th>Gallons</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part A</td>
<td>445.8</td>
</tr>
<tr>
<td>Part B</td>
<td>604.7</td>
</tr>
<tr>
<td>Part A + B</td>
<td>1050.5</td>
</tr>
</tbody>
</table>

Resin Composition

<table>
<thead>
<tr>
<th>Units</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part A</td>
<td>% solids</td>
</tr>
<tr>
<td>Part B</td>
<td>% solids</td>
</tr>
<tr>
<td>Part A + B</td>
<td>% solids</td>
</tr>
</tbody>
</table>

Typical Formulation Table 1 / Formulation Properties

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Properties

<table>
<thead>
<tr>
<th></th>
<th>Units</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total weight solids</td>
<td>%</td>
<td>51.5</td>
</tr>
<tr>
<td>Total volume solids</td>
<td>%</td>
<td>37.6</td>
</tr>
<tr>
<td>Pigment volume concentration (PVC)</td>
<td>%</td>
<td>19.5</td>
</tr>
<tr>
<td>Volatile Organic Compound (VOC)</td>
<td>lb/gal</td>
<td>1.89</td>
</tr>
<tr>
<td></td>
<td>g/L</td>
<td>227</td>
</tr>
</tbody>
</table>

Storage  Recommendations regarding storage conditions can be obtained by visiting our web site at www.hexion.com

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