

# Technical Data Sheet

## EPIKURE™ Curing Agent 3253

### Product Description

EPIKURE™ Curing Agent 3253, a tertiary amine, is tris (dimethyl amino-methyl) phenol. It is most often used as a co-activating accelerator for other epoxy resin curing agents including polyamides, fatty amidoamines, polysulfides and acid anhydrides. Secondary uses include catalysts for urethane elastomers, isocyanurate foams, epoxy homopolymerization and isocyanate trimerization.

### Application Areas/Suggested Uses

- Accelerator for epoxy resin curing agents
- Catalyst for polyurethane elastomers
- Catalyst for isocyanurate foams
- Catalyst for isocyanate trimerization

### Benefits

- High reactivity
- Low viscosity
- Low vapor pressure
- Good color

### Sales Specifications

Property	Value	Unit	Test Method
Color	6 max.	Gardner	ASTMD1544
Viscosity at 25°C	120 - 250	cP	ASTMD2196
Water	0.5	% wt.	ASTME203

### Typical Properties

Property	Value	Unit	Test Method
Amine Value	610 - 635	mg/g	ASTMD2896
Appearance	clear and free of foreign particles		
Pounds/Gallon @ 25°C	8.1	lbs/gal	ASTMD1475

### Performance Properties

Table 1 / Performance data

EPIKURE Curing Agent 3253  
<https://www.hexion.com/en-US/product/epikure-curing-agent-3253>

Generated: May 27, 2022  
 Issue Date:  
 Revision: 8/1/2007 12:00:00 AM

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	Method	Units	Value
Epoxy Resin, Bis-A type (EEW=190)		pbw	100
EPIKURE Curing Agent 3253		pbw	3.0
Handling Properties @ 25°C			
Pot Life, 25g		minutes	38
Cured State Properties			
HDT	ASTM D648	°C	91

Table 2 / Starting point formulations

Polymeric system	pHr	Application
epoxy/aliphatic amines, polyamides and amidoamines	2-4	coatings, adhesives to wet concrete
epoxy/polysulfides	7-15	sealants, concrete adhesives
epoxy homopolymerization	9-11	bake cured adhesives and coatings
isocyanate trimerization	0.5-10	polyisocyanurate foams
polyol/isocyanate	1-2	urethane foams

## Safety, Storage & Handling

Please refer to the MSDS for the most current Safety and Handling information.

Please refer to the Hexion web site for Shelf Life and recommended Storage information.

Product will absorb moisture and carbon dioxide which may affect viscosity or create foaming when reacted with epoxy resins.

Exposure to these materials should be minimized and avoided, if feasible, through the observance of proper precautions, use of appropriate engineering controls and proper personal protective clothing and equipment, and adherence to proper handling procedures. None of these materials should be used, stored, or transported until the handling precautions and recommendations as stated in the Material Safety Data Sheet (MSDS) for these and all other products being used are understood by all persons who will work with them. Questions and requests for information on Hexion Inc. ("Hexion") products should be directed to your Hexion sales representative, or the nearest Hexion sales office. Information and MSDSs on non-Hexion products should be obtained from the respective manufacturer.

## Packaging

Available in bulk and drum quantities.

## Contact Information

For product prices, availability, or order placement, please contact customer service:

[www.hexion.com/Contacts/](http://www.hexion.com/Contacts/)

For literature and technical assistance, visit our website at [www.hexion.com](http://www.hexion.com)

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