

Technical Data Sheet

EPIKURE™ Curing Agent 3381

Product Description

EPIKURE™ Curing Agent 3381 is a very low viscosity, modified cycloaliphatic amine, light colored epoxy curing agent. Systems formulated with EPIKURE Curing Agent 3381 exhibit good chemical resistance and color stability. It is ideally suited for civil engineering sealers and architectural coatings.

Application Areas/Suggested Uses

- Civil engineering sealers
- Decoupage coatings
- Grouts
- Mortars
- Architectural pastel, high-build coatings

Benefits

- Low mixed viscosity
- Good flexibility
- Excellent gloss and color stability
- Good chemical resistance
- Positive cure under damp cool conditions

Sales Specifications

Property	Value	Unit	Test Method
Amine Value	290 - 360	mg/g	ASTMD2896
Color	1	Gardner	ASTMD1544
Viscosity	50 - 100	cP	ASTMD2196

Typical Properties

Property	Value	Unit	Test Method
Appearance	Clear and free of foreign particles Mx ratio		
Density @ 25°C	8.3	lbs/gal	ASTMD1475
EEW 190 Epoxy	50 - 65	PHR	
Equivalent Weight Approx.	95		
Flash Point	>100	°C	ASTMD3278
Mix Ratio	0		

Safety, Storage & Handling

Please refer to the MSDS for the most current Safety and Handling information.

EPIKURE Curing Agent 3381
<https://www.hexion.com/en-US/product/epikure-curing-agent-3381>

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Packaging

Available in bulk and drum quantities.

Contact Information

For product prices, availability, or order placement, please contact customer service:

www.hexion.com/Contacts/

For literature and technical assistance, visit our website at www.hexion.com