

Technical Data Sheet

Aricel PC-6A

Description

Aricel PC-6A is a liquid, partially methylated melamine resin.

Application

Aricel PC-6A is a waterborne resin that can be used to crosslink hydroxy-functional polymers in formulations used for nonwoven binders and textile finishing. In most cases, Aricel PC-6A provides adequate cure response without the addition of a strong acid catalyst. To promote cure at lower bake temperatures, the use of a blocked acid catalyst is recommended.

Benefits

In nonwovens and textile finishing, Aricel PC-6A yields firm, resilient finishes that are highly abrasion and solvent resistant. Aricel PC-6A can also be employed to improve the wash and crock fastness of textile printing applications. Additionally, Aricel PC-6A offers good formulated stability and adequate cure response at temperatures below 160 °C.

Typical Properties

Property	Value	Unit	Test Method
Appearance Clear, Colorless Liquid	0		ADCH0037
Estimated Storage Life @ 21°C	26	weeks	ADCH0473-H
Free Formaldehyde	0.75	%	ADCH0188
Solids	80 ± 2	%	ADCH0407
Solvent Water	0		
Specific gravity	1.23 - 1.25		ADCH0362
Viscosity Brookfield	600 ± 200	сР	ADCH0650
Weight	~ 10.3	Pounds per Gallon	ADCH0444

Material Storage

Properties	Method	Specification
Estimated Storage Life @ 21°C	ADCH0473-H	26 weeks

Material Handling

Handle in accordance with good industrial hygiene and safety practices. Refer to the Material Safety Data Sheet for specific handling instructions.

Contact Information

Corporate Headquarters Technical and Sales Inquiries:

Aricel PC-6A

April 20, 2024

https://www.hexion.com/en-US/product/aricel-pc-6a

Issue Date:

Revision:

 $\ensuremath{\mathbb{R}}$ and $\ensuremath{^{\text{TM}}}$ Licensed trademarks of Hexion Inc.

The information provided herein was believed by Hexion Inc. ("Hexion") to be accurate at the time of preparation or prepared from sources believed to be reliable, but it is the responsibility of the user to investigate and understand other pertinent sources of information, to comply with all laws and procedures applicable to the safe handling and use of the product and to determine the suitability of the product for its intended use. All products supplied by Hexion are subject to Hexion's terms and conditions of sale. HEXION MAKES NO WARRANTY, EXPRESS OR IMPLIED, CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION PROVIDED BY HEXION, except that the product shall conform to Hexion's specifications. Nothing contained herein constitutes an offer for the sale of any product.

180 East Broad Street Columbus, OH 43215 (614) 225-4000 www.hexion.com Laminates and Melamine Derivatives 114 Industrial Blvd Morganton, NC 28655 (828) 584-3800 Ext 110

Aricel PC-6A https://www.hexion.com/en-US/product/aricel-pc-6a Generated:

April 20, 2024

Issue Date: Revision:

 $\ensuremath{\mathbb{R}}$ and $\ensuremath{^{\text{TM}}}$ Licensed trademarks of Hexion Inc.

The information provided herein was believed by Hexion Inc. ("Hexion") to be accurate at the time of preparation or prepared from sources believed to be reliable, but it is the responsibility of the user to investigate and understand other pertinent sources of information, to comply with all laws and procedures applicable to the safe handling and use of the product and to determine the suitability of the product for its intended use. All products supplied by Hexion are subject to Hexion's terms and conditions of sale. HEXION MAKES NO WARRANTY, EXPRESS OR IMPLIED, CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION PROVIDED BY HEXION, except that the product shall conform to Hexion's specifications. Nothing contained herein constitutes an offer for the sale of any product.