X HEXION°

Technical Sales Bulletin

Performance Additives

Efficiently reduces foam formation in cement systems

X-Air[™] L Liquid Cement Antifoam



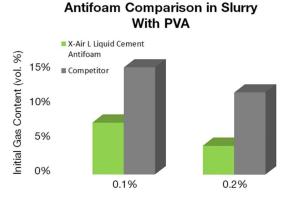
In cementing, foam created during mixing can cause pump cavitation and decrease cement density, consequently impacting the strength of the cement.

Hexion's X-Air[™] L liquid cement antifoam is designed to prevent air entrainment and control foam in cement systems, improving accuracy of slurry density readings. The system utilizes a unique chemistry that is more efficient than the competition and applicable in a variety of cement systems.

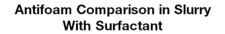
Key Features and Typical Benefits

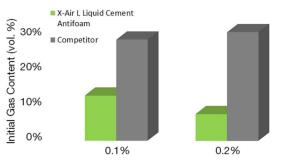
- Decreases foam formation in cement systems
- Effective in both systems containing polyvinyl alcohol (PVA) and surfactants
- · Liquid formulation allows for on-the-fly addition and adjustments

Highly Effective in a Variety of Systems



The X-Air L liquid cement antifoam is over twice as effective as the competitor at 0.1% and almost four times as effective at 0.2%.





The X-Air L liquid cement antifoam is over twice as effective as the competitor at 0.1% and six times as effective at 0.2%.

Typical Physical Properties		
Property	Unit	Value
Physical Form	-	Liquid
Color	-	Colorless
Specifc Gravity	-	1.01
Viscosity	сР	1,100
Recommended Concentration	BWOC	0.1 - 0.2%

Typical product values determined on commercial material whose properties might vary within the specification limits. Typical product data values should not be used as specifications. Assistance and specifications are available from Hexion.

Product Safety, Handling, and Storage

Always wear proper PPE, gloves and safety glasses, and wash hands and face after handling. Use only with adequate ventilation and wear an appropriate respirator if necessary. Keep product in the original container or an approved alternative made from compatible material. Do not reuse empty containers as they may contain hazardous residue.

Store in original container protected from direct sunlight in a dry, cool, and well-ventilated area away from strong oxidizers, food, and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Limitations

Customers must evaluate Hexion products and make their own determination as to the fitness of use in their particular applications.



Hexion Inc. Oilfield Technology Group 15366 Park Row Houston, TX 77084 USA +1 281 646 2800 hexion.com/oilfield

For more information visit **hexion.com/oilfield** or **fracline.com**. (®), ™ and SM denote trademarks owned or licensed by Hexion Inc.

© 2015 Hexion Inc. All rights reserved. 12/15/15

The information provided herein was believed by Hexion Inc. ("Hexion") to be accurate at the time of preparation or prepared from sources believed to be reliable, but it is the responsibility of the user to investigate and understand other pertinent sources of information, to comply with all laws and procedures applicable to the safe handling and use of the product and to determine the suitability of the product for its intended use. All products supplied by Hexion are subject to Hexion's terms and conditions of sale. HEXION MAKES NO WARRANTY, EXPRESS OR IMPLIED, CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION PROVIDED BY HEXION, except that the product shall conform to Hexion's specifications. Nothing contained herein constitutes an offer for the sale of any product.